

Work Order ID 151966

Friday, October 14, 2016 1:56:14 PM

151966

Page 1

Item ID: D4000-045 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Fuel Pickup Fitting Assembly

Start Date: 10/11/2016 Start Qty: 3.00 ***3*** Cust Item ID:
 Required Date: 10/14/2016 Req'd Qty: 3.00 ***3*** Customer:
6 lm

Reference:

**DAS
21**

Approvals: Process Plan: **9-89** Date: OCT 17 2016 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4000	D

100 Weld per dwg A/R Aluminum rod Batch: 0.00

100

Large Fab

Memo

0.16

Large Fab

110

QC9- Inspect visual per QSI004- Fusion Welds 0.00

110

QC

Memo

0.00

Quality Control

120

QC5- Inspect part completeness to step on W/O 0.00

120

QC

Memo

0.01

Quality Control

**DAS
43
9-89**

DEC 13 2016

6

16-12-14

RD

6

16-12-14

RD

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
124	Chemical Conversion Coat per QSI005 4.1	0.00							
124									
HandFinish	Memo	0.02				(x6)	Ø		2016/12/15 BEB
Hand Finishing									
126	QC7-Inspect Chemical Conversion Coat	0.00							
126									
QC	Memo	0.00				6			DAS 38 9-89
Quality Control									
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging	LOCATION: WA003								DEC 16 2016

DEC 19 2016

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00				DAS 21 9-89			
140								DEC 19 2016	
QC	Memo	0.05							
Quality Control									

DEC 19 2016


Picklist Print

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Parent Item: D4000-045

D4000-045

Parent Item Name: Fuel Pickup Fitting Assembly

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 3.00

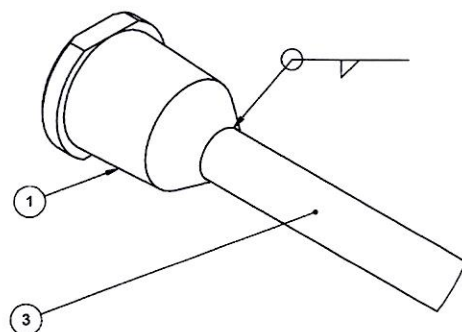
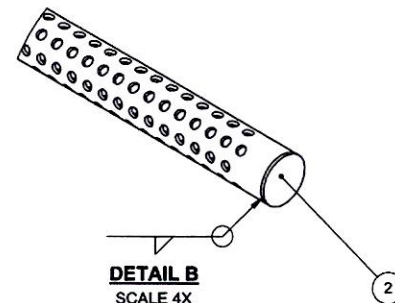
Required Qty: 3.00

Comments: IPP rev A 10.01.20 new issue Prelim EC verified by:DD IPP rev B
10.05.13 ecn10-562 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
✓ D4000-11* Cap		Manufactured	No			100	Each	6.0000	1	3		DAS 43 9-89	DEC 13 201
				<u>Location</u>				<u>Loc Qty</u>					
				WA003				6					
				107754				6					
D4000-7 ✓ *D4000-7* Fuel Pickup Fitting		Manufactured	No			100	Each	10.0000	1	3		DAS 43 9-89	DEC 13 201
				<u>Location</u>				<u>Loc Qty</u>					
				WA003				10					
				144745				10					
D4003-5 ✓ *D4003-5* Fuel Pick Up Line		Manufactured	No			100	Each	8.0000	1	3		DAS 43 9-89	DEC 13 201
				<u>Location</u>				<u>Loc Qty</u>					
				WA003				8					
				103885				8					

ITEM	QTY -045	P/N	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
	X	D4000-045	FUEL PICK UP FITTING ASSEMBLY	JCA-M47-1-10
1	1	D4000-7	FUEL PICK UP FITTING	
2	1	D4000-11	CAP	
3	1	D4003-5	FUEL PICK UP LINE	

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 151966 MLJ
16-10-17



D4000-045 FUEL PICKUP FITTING ASSEMBLY

RELEASED

2015 JAN 15

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 METHOD 6.6
- 7) WEIGHT: 0.27 lbs
- 8) WELD PER QSI 004

APPROVED

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	JLM	D4000	SHEET 2 OF 8
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	FITTING	NTS
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